

Technical Code DVS 2221

Replaces issue December 2010

This text is intended for men and women to an equal extent. However, for better readability, it was decided not to use the consistent formulation in the male/female form in the text and only the male form is specified.

This guideline was elaborated in cooperative work between the Association of Technical Inspection Agencies (VdTÜV), Berlin, and the German Welding Society.

The stipulations included herein specify those safety technology fundamentals for the qualification testing of plastics adhesive bondersfor the normal case which must be complied with by the qualification tester. A version with largely identical wording was published as the VdTÜV technical bulletin entitled Adhesive Bonding 001. Formal differences result from the publication once as a tech. Sal bulletin (VdTÜV) and once as a guideline (DVS). The content is constantly adapted to the state of the art. Any suggestions on this subjectshould be addressed to DVS.

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## Qualification testing of plastics adminive bonders Pipe joints between PVC-U, PVC-C and ABS with solvent-based adhesives

Technical Comittee of the DVS

Working Group W 4 "Joining Plastics"

Education Comittee of the DVS

Working Group "Training and Walification Testing"

This publication has been drawn up by a coup coerienced specialists working in an honorary capacity and its consideration is recommended. The user she ways che to what extent the contents are applicable to his particular case and whether the version on hand is still valid. It is ability can be accepted by the DVS — Deutscher Verband für Schweißen und verwandte Verfahren e.V., and those particips and in the drawing up of the document.

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