

*Replaces DVS 2205-1, Supplement 1 (August 1996),
Supplement 2 (August 1996), Supplement 3 (August 1996) and Supplement 10 (July 2005).*

This supplement includes characteristic values for the PP-H, PP-B and PP-R materials.

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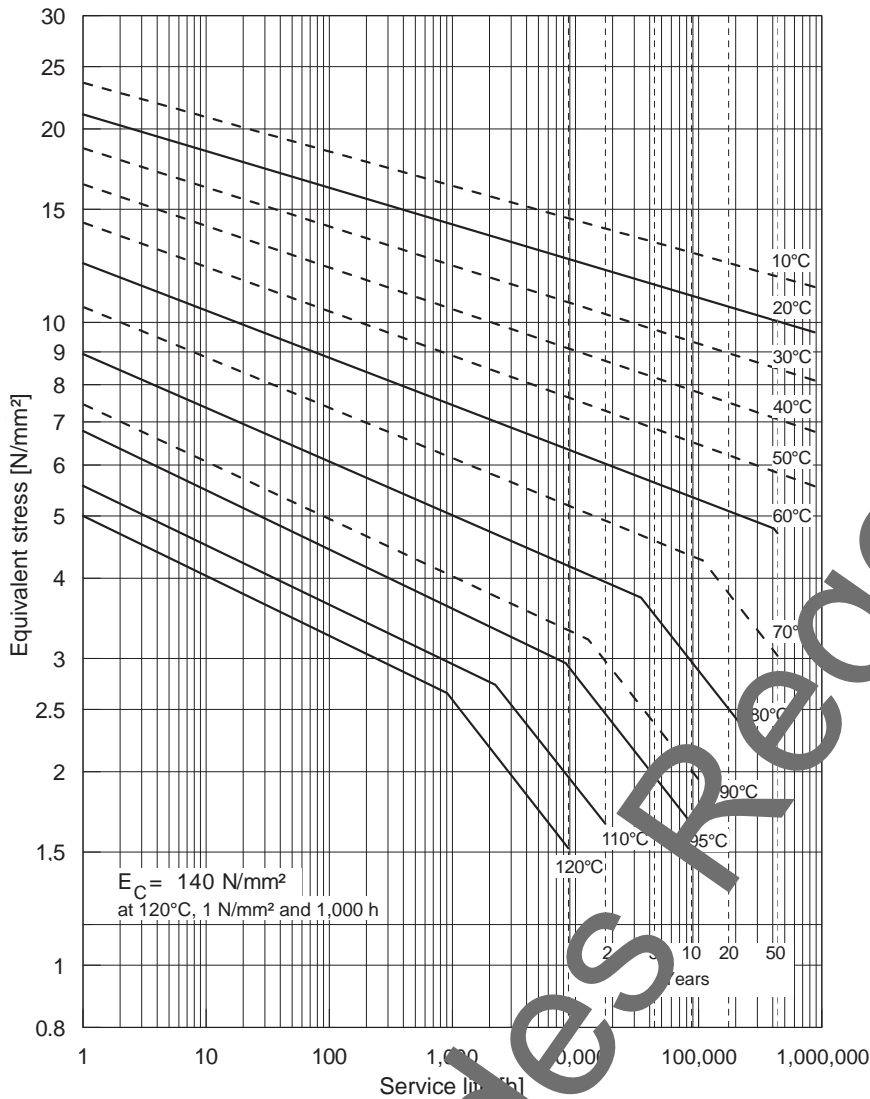
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DVS, Technical Committee, Working Group "Joining of Plastics"

1 PP-H, polypropylene homopolymer

1.1 Creep curves for pipes



Straight line equations:

$\log(t) = A + B/T \times \log(\sigma) + C/T + D \times \log(\sigma)$

Coefficients of the straight lines at 10 - 95°C

Flat branches Steep branches

$A_1 = -46.3645$

$B_1 = -9.601.1$

$C_1 = 20,381.55$

$D_1 = 15.24$

$A_2 = -18.387$

$B_2 = 0$

$C_2 = 8,918.5$

$D_2 = -4.1$

$\log(t) = a + b \times \log(\sigma)$

Coefficients of the straight lines:

Flat branches Steep branches

110°C

$a_1 = 8.06634$

$b_1 = -10.3149$

120°C

$a_1 = 7.789$

$b_1 = -10.72$

$a_2 = 5.15457$

$b_2 = -4.13903$

$a_2 = 4.6841$

$b_2 = -4.0779$