

*Replaces DVS 2205-1, Supplement 9 (September 2005),
Supplement 11 (March 2002), Supplement 12 (March 2002) and Supplement 14 (September 2005).*

This supplement includes characteristic values for the PVC-NI, PVC-RI and PVC-C materials.

Contents:

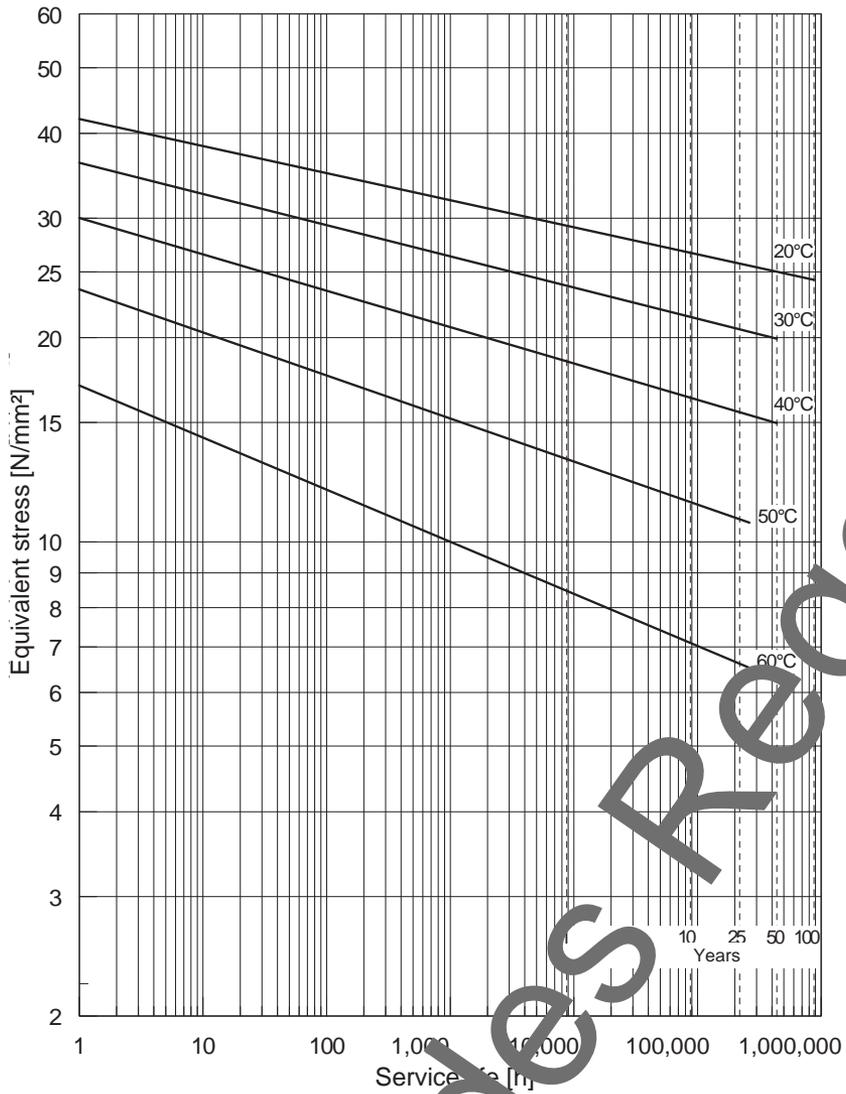
- 1 PVC-NI, polyvinyl chloride, normal impact strength
 - 1.1 Creep curves for pipes
 - 1.2 Isochronous stress/strain diagram for 20°C
 - 1.3 Creep modulus curves for one, ten and 25 years for the stress range from 2.5 N/mm² to 10 N/mm²
- 2 PVC-RI, polyvinyl chloride, increased impact strength
 - 2.1 Creep curves for pipes
- 3 Reduction coefficients A_1 for moulding materials made of PVC
- 4 PVC-C, polyvinyl chloride, chlorinated
 - 4.1 PVC-C for pipes
 - 4.1.1 Creep curves
 - 4.2 PVC-C for fittings
 - 4.2.1 Creep curves
 - 4.3 Reduction coefficients A_1 for moulding materials made of PVC-C
- 5 Literature

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DVS, Technical Committee "Working Group "Joining of Plastics"

1 PVC-NI, polyvinyl chloride, normal impact strength

1.1 Creep curves for pipes



Straight line equation:

$$\log(t) = A + B/T \times \log(\sigma) + C/T + D \times \log(\sigma)$$

Coefficients of the minimum curves:

A = -164,647

B = -29,378.37

C = 60,161.4

D = 75,2053